

CIG. 115 SPECIFICATION

CIGAR FOR STREET
CAMBRIDGE LIGHTS 6'S MENTHOL 6'S FIB
GRADE CODE - 1053 (STD)

EFFECTIVE DATE: 08/01/90
STANDARD PRODUCTION

CIGAR LENGTH	: 99.5	MM	110 TAR	: 12.0 MG/100	11.5	12.4
TBACCO ROB CIRCUM.	: 24.00	MM	110 MENTHOL	: 0.65 MG/100	0.60	0.70
TBACCO ROB LENGTH	: 68.0	MM				
FILTER LENGTH	: 31.5	MM				
TIPPING LENGTH	: 36.000	MM				
TOTAL R.F.D.	: 5.30	IN. 120	FRESH MENTHOL	: 0.75 MG/100	0.70	0.80
DELIVERY TARGET	: 27.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3200M WHI DORN. PP) EC-136 12-086-A 120K PERL.

2000 ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/1PR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20191

TIPPING ADHESIVE : FINDLY 355-381-01 PYA 62-050-A

GLUE ADHESIVE : NATIONAL 25-1088 PYA 61-210-A
: FILTER WB-39020 PYA 61-444-A

STD. FILTER - PACK O.V.: AM181 - 13.40% CAMBRIDGE LIGHTS MENTHOL 6'S FIB

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 23CU 0.6% (112610/K667) 10-224-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #3707 (MK 9/MK 10/PROLOS) 60-915-A
: MARLBORO BLACK #1-370 (MARK B) 60-906-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : INITIAL ISSUE - NEW BRAND START UP FOR STOCKING
: CIGARETTE LABELING

PREPARED BY : ALLAN H. MILLER
EFFECTIVE DATE : 11/20/90

PRINTING DATE : 11/20/90
PRINTING TIME : 9:01:30

APPROVED BY:

JER

ORIGINAL SPECIFICATION

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